DESCO INDUSTRIES INCORPORATED

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R-Meter Calibration

EQUIPMENT:

- Digital Multimeter accurate to 1.25% @ 10VDC and 100VDC
- Fixed Decade Box value 10E3 10E12 accurate to ±2.5%, except at 10E11 and 10E12 (±5%)
- Thermometer accurate to ±1°F
- Humidity meter accurate to 2%
- R-meter test leads
- 99% Isopropyl alcohol and cleaning wipes

SET-UP:

A . Test Area - Area needs to be free of any high voltage transformer or power supply. Not under any type of fluorescent lighting or high power lighting.

B. Worksurface - needs to be covered with conductive mat at 1.0 x 10E3 or less, connected to earth ground.

- C. Technician needs to be grounded with zero ohms resistor to earth ground.
- D. Decade Box needs to be grounded to earth ground.

NORMALIZATION OF R-METER

Temperature inside testing area needs to be 75°F @ \pm 6.6% 40% to 60% RH. R-meters need to stay at constant temperature 75°F @ \pm 6.6% for about 2 hours for proper reading. R-meters cannot be inside objects, enclosed boxes, containers or cases unit is supplied with (temperature inside case will differ from outside temperature, cases will act like an insulator to the R-meters), R-meters will have to be stationary in testing area for about 2 hours with no dramatic temperature changes.

TESTING OF R-METER

*** Make sure when testing R-meter, units should be tested with leads supplied with Rmeter. DO NOT TEST WITH SLED, sled will give a much higher reading and is only designed for spot checking.

***With 10V/AUTO switch down, press TEST button – voltage between the two leads should be 10V \pm 5%

***With 10V/AUTO switch up, press TEST button – voltage between the two leads should be 100V \pm 5%

***Using the cleaning wipes and 99% isopropyl, clean around banana jack and mono jack where leads connects to, oil from human fingers can alter accuracy.

***Make sure 10V/AUTO switch is set to AUTO (switch up). Testing each decade starting from 1.0 x 10E12 and down, never start from 1.0 x 10E3.

Temperature Fahrenheit $= 75^{\circ}F \pm 6.6\%$ Celsius $= 23.8^{\circ}C \pm 10.2\%$ Relativity Humidity ±10 Digits A. 1.0 x 10E12 + 20% LED = 12 Yellow Mantissa 1.20 0% LED = 12 Yellow Mantissa 1.00 - 20% LED = 11 Yellow Mantissa 8.00 B. 1.0 x 10E11 +20% LED = 11 Yellow Mantissa 1.20 0% LED = 11 Yellow Mantissa 1.00 LED = 10 Green -20% Mantissa 8.00 C. 1.0 x 10E10 +10% LED = 10 Green Mantissa 1.10 0% LED = 10 Green Mantissa 1.00 -10% LED = 9 Green Mantissa 9.00 D. 1.0 x 10E9 +10% LED = 9 GreenMantissa 1.10 0% LED = 9 GreenMantissa 1.00 LED = 8 Blue-10% Mantissa 9.00 E. 1.0 x 10E8 +10% LED = 8 BlueMantissa 1.10 0% LED = 8 BlueMantissa 1.00 -10% LED = 7 BlueMantissa 9.00 F. 1.0 x 10E7 +10% LED = 7 Blue Mantissa 1.10 LED = 7 Blue0% Mantissa 1.00 -10% LED = 6 BlueMantissa 9.00 G. 1.0 x 10E6 +10% LED = 6 BlueMantissa 1.10 0% LED = 6 BlueMantissa 1.00 -10% LED = 5 GreenMantissa 9.00 H. 1.0 x 10E5 +10% LED = 5 Green Mantissa 1.10 0% LED = 5 GreenMantissa 1.00 LED = 4 Green -10% Mantissa 9.00 I. 1.0 x 10E4 +10% LED = 4 Green Mantissa 1.10 0% LED = 4 Green Mantissa 1.00 -10% LED = 3 RedMantissa 9.00

J. 1.0 x 10E3

+10%	LED =	3 Red	Mantissa 1.10
0%	LED =	3 Red	Mantissa 1.00
-10%	LED =	<3 Red	Mantissa <0.90